Replaces 2700DB0202R2/09 dated 02/2009

# Corner-Grounded Delta (Grounded B Phase) Systems

# **Class 2700**

Retain for future use.

# Introduction

Corner-grounded delta systems are not recommended for new installations. However, some utilities still provide this system, and many old installations still exist. Schneider Electric has tested equipment for use on corner-grounded delta systems to provide Underwriters Laboratories Inc. (UL®) listed products for this application.

This document outlines the background of corner-grounded delta systems and lists the equipment rated for use on these systems.

# **Background**

In the past, delta-delta connected transformers were extensively used in electrical distribution systems. With this type of system, it was practical to continue distributing three-phase power while performing maintenance on one unit of the three-phase transformer bank. Now, with the advent of more reliable modern transformers and the popularity of three-phase units, the delta-delta connected transformer no longer has the advantage it had in the past.

One of the disadvantages of the delta-delta system is the absence of an intentional connection to ground on the transformer secondary. To obtain a grounded system, one of the corners of the delta secondary is grounded.

With decreased usage of the delta-delta connected transformer and increased usage of delta-wye connected transformers, the corner-grounded delta is rarely applied in modern systems.

#### **Definitions**

Corner-Grounded Delta System

**Ungrounded System** 

**Grounded System** 

Solidly Grounded

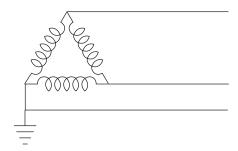
A system in which the transformer secondary is delta-connected with one corner of the delta solidly grounded. Corner-grounded delta systems are also referred to as grounded B phase systems, grounded phase services, and end-grounded delta systems.

A system without an intentional connection to ground, except through potential indicating or measuring devices.

A system that has at least one conductor or point intentionally connected to ground, either solidly or through an impedance.

An intentional connection made directly to ground without inserting any resistor or impedance.

Figure 1: System Diagram, 3Ø3W Ground BØ Delta



# **Standards**

This section contains a list of standards that are applicable to corner-grounded delta systems. These standards address three basic points:

- Any 2-pole circuit breaker intended for use on corner-grounded delta systems shall be tested and rated for such use.
- No overcurrent device is permitted to be used to disconnect the grounded conductor, unless this device simultaneously disconnects all conductors of the circuit, including the ground.
- If the system is a corner-grounded delta system and fuses will be used for motor overload protection, a fuse must be installed in the grounded conductor, but only at the motor controller.

#### **NEMA Standards Publication No. PB 1**

PB 1–7.7 Corner-Grounded (Grounded B Phase) Three-Phase Delta Applications

2-pole circuit breakers intended to be installed on corner-grounded (grounded B phase) delta systems to supply three-phase loads shall be marked "1 phase—3 phase."

#### **NEMA Standards Publication No. PB 2**

PB 2–7.9 Corner-Grounded (Grounded B Phase) Three-Phase Delta Applications 2-pole circuit breakers intended to be installed on corner-grounded (grounded B phase) delta systems to supply three-phase loads shall be marked "1 phase—3 phase."

# National Electrical Code® (NEC®)

Article 240.85 Applications

A circuit breaker with a straight voltage rating, such as 240 V or 480 V, shall be permitted to be applied in a circuit in which the nominal voltage between any two conductors does not exceed the circuit breaker's voltage rating.

A 2-pole circuit breaker shall not be used for protecting a 3-phase, corner-grounded delta circuit unless the circuit breaker is marked  $1\emptyset$ - $3\emptyset$  to indicate such suitability.

A circuit breaker with a slash rating, such as 120/240 V or 480Y/277 V, shall be permitted to be applied in a solidly grounded circuit where the nominal voltage of any conductor to ground does not exceed the lower of the two values of the circuit breaker's voltage rating and the nominal voltage between any two conductors does not exceed the higher value of the circuit breaker's voltage rating.

**Informational Note:** Proper application of molded case circuit breakers on three-phase systems, other than solidly grounded wye, particularly on corner grounded delta systems, considers the circuit breaker's individual pole-interrupting capability.

Article 230.90 (B) Not in Grounded Conductor

No overcurrent device shall be inserted in a grounded service conductor except a circuit breaker that simultaneously opens all conductors of the circuit.

Article 240.22 Grounded Conductor

No overcurrent device shall be connected in series with any conductor that is intentionally grounded, unless one of the following two conditions are met:

- (1) The overcurrent device opens all conductors of the circuit, including the grounded conductor, and is designed so that no pole can operate independently.
- (2) Where required by Articles 430.36 or 430.37 for motor overload protection.

Article 404.2 Switch Connections

- (A) Three- and Four-Way Switches. Three- and four-way switches shall be wired so that all switching is done only in the ungrounded circuit conductor. Where in metal raceways or metal-armored cables, wiring between switches and outlets shall be in accordance with 300.20(A). Exception: Switch loops shall not require a grounded conductor.
- (B) Grounded Conductors. Switches or circuit breakers shall not disconnect the grounded conductor of a circuit.

Exception: A switch or circuit breaker shall be permitted to disconnect a grounded circuit conductor where all circuit conductors are disconnected simultaneously, or where the device is arranged so that the grounded conductor cannot be disconnected until all the ungrounded conductors of the circuit have been disconnected.

Article 430.36 Fuses-In Which Conductor

Where fuses are used for motor overload protection, a fuse shall be inserted in each ungrounded conductor and also in the grounded conductor if the supply system is 3-wire, 3-phase ac with one conductor grounded.

# Schneider Electric adds the following clarification note to Article 430.36:

**NOTE:** It is prohibited to fuse the grounded conductor on service or distribution disconnects.

Article 430.85 In Grounded Conductors

One pole of the controller shall be permitted to be placed in a permanently grounded conductor, provided the controller is designed so that the pole in the grounded conductor cannot be opened without simultaneously opening all conductors of the circuit.

#### **UL Standard 67**

Paragraph 12.2.3

Paragraph 12.5.2

## **UL Standard 891**

Paragraph 8.6.11.3

Paragraph 8.6.6.3

# **UL Standard 489**

Paragraph 7.1.11.3.1.4

A 2-pole circuit breaker, used in a panelboard marked for use on a corner-grounded delta system, shall be marked "1Ø–3Ø."

An overcurrent device shall not be connected in the permanently grounded wire of any circuit unless opening of the overcurrent device simultaneously opens all the conductors in that circuit.

A 2-pole circuit breaker intended for use on a 3-phase load shall be marked "1Ø–3Ø" when installed in a switchboard for use on a corner grounded delta system.

No overcurrent device shall be placed in any permanently grounded conductor unless it simultaneously opens all conductors of the circuit.

2-pole circuit breakers are to be tested on a single-phase circuit with the load terminals short circuited. An additional 2-pole sample shall be tested on a 3-phase circuit if the circuit breaker is marked " $1\varnothing$ - $3\varnothing$ ."

# Table 1: Possible Low Voltage Corner-Grounded Delta Systems

System Voltage	Phase-to-Phase Voltage	Description
120 V	120 V	
240 V	240 V	The ungrounded phases, generally A and C phases, have the same phase-to-ground
480 V	480 V	voltage, while B phase is solidly grounded.
600 V	600 V	

# **Voltages**

# **Theory**

A corner-grounded delta system has the following characteristics:

- Grounding one phase stabilizes the voltage of the other two phases to ground.
- High fault currents may flow on the first ground fault, requiring the immediate clearance of this first fault.
- The voltage to ground in this system will be the system voltage, usually 240 or 480 volts.

Corner-grounded delta systems are not recommended for new installations because more suitable and reliable systems are available today. Even though this system is not recommended, it is encountered today for several reasons:

- As mentioned in the "Background" section on page 1, nearly all low voltage systems in the past were supplied from transformers with delta-connected secondaries. Grounding one of the phases provided a means of obtaining a grounded system. In this way, a grounded system could be obtained at a minimum of expense where existing delta transformer connections did not provide access to the system neutral.
- The recommended practice for most systems involves grounding one conductor of the supply.
- Possibly, customers wanted to avoid installing equipment ground fault protection as required by the NEC on solidly grounded wye electrical services.
- This system could result in the use of less expensive equipment, since 2-pole switches and a neutral could be used for 3-pole applications.

Corner-grounded delta systems have several advantages and disadvantages, as listed below.

Corner-grounded delta systems:

- Stabilize voltages of the ungrounded phases to ground.
- Reduce the generation of transient overvoltages.
- Provide a method for protecting electrical distribution systems when used in combination with equipment grounding.

Due to its disadvantages, the corner-grounded delta system has little reason for modern day use:

- The system is unable to supply dual-voltage service for lighting and power loads.
- It requires a positive identification of the grounded phase throughout the system.
- A higher line-to-ground voltage exists on two phases than in a neutral-grounded system.
- Most electrical distribution equipment manufactured in North America is not rated for use on this system.
- Fault switching (opening) is much more severe for the clearing device, and ratings may be greatly reduced.

Why isn't more equipment rated for corner-grounded delta systems? Testing is required to get equipment rated for this system. Since the system is not specified as frequently, most manufacturers do not test for its use.

# **Advantages**

# **Disadvantages**

## **Testing**

# **Application**

Schneider Electric has tested and obtained a UL listing for equipment to be used on grounded B phase systems. The "Devices" section below lists devices on unassembled and factory assembled distribution equipment that is suitable for such use. It is recommended to provide some type of equipment ground fault protection when the equipment is used on grounded B phase systems, due to the potential high fault currents on the first ground fault.

Because of the special requirements, when ordering factory assembled equipment for use on grounded B phase systems, the order should be clearly identified as such on the order entry paperwork. Merchandised equipment must be properly selected and ordered from the Digest.

It is also recommended for engineers to specify that equipment is UL-labeled as suitable for use on grounded B phase systems, when applicable.

**NOTE:** All equipment listed in this document is rated for use on systems with a grounded B phase.

BP switches can be used on corner-grounded delta systems in manually or electrically operated, upright or inverted mount, and 2- or 3-pole versions. 3-pole switches have a copper link inserted in the center phase to restrict insertion of a fuse into the grounded conductor.

The short-circuit current rating of BP switches on this system is 200,000 ampere interrupting rating (AIR) with Class L fuses installed.

Table 2: BP Switches

BP Switch Ampere Rating	Grounded B Phase System Rated	Maximum Grounded B Phase Voltage <sup>1</sup>
800		
1200		
1600	Yes	480 Vac
2000		
2500		

<sup>&</sup>lt;sup>1</sup> For 240 V grounded B phase systems, use only 480 V BP switches listed in the table above.

Table 3 lists QMB and QMJ switches that are UL Listed in File E34358, Vol. 2, Section 1 for grounded B phase systems. 2- and 3-pole switches listed in Table 3 are rated for grounded B phase. However, only 2-pole switches are marked to indicate a grounded B phase rating. The short-circuit current rating for 30–200 A Series E1 switches is 200,000 AIR. The short-circuit current rating for Series E1 400–800 A switches is 50,000 AIR.

Table 3: QMB and QMJ Switches

QMB/QMJ QMB/QMJ		Grounded B Phase Rated					
Switch Series	Switch Ampere Rating	Main Switch	Branch Switch	240 Vac Unit	480 Vac Unit	Two- pole	Three- pole <sup>1</sup>
	30	N/A	NI/A				
	60						
	100	Yes Yes			Yes		
E1	200		Yes	Yes	Yes	165	Yes
	400						
	600						
	800					N/A	

<sup>3-</sup>pole switches have a copper link inserted in the center phase to restrict insertion of a fuse into the grounded conductor. The rating is not shown on the wiring diagram of 3-pole switches.

# **Devices**

#### **BP Fusible Switches**

## QMB and QMJ Switches

# **Safety Switches**

Table 4 lists 2-pole safety switches that are UL Listed for use on 240 and 480 Vac grounded B phase systems. Refer to the Digest, CAD drawings, or device wiring diagram(s) for complete information.

Table 4: Safety Switches

Safety Switches	Ampere Rating	System Voltage (VAC)	Type Construction	NEMA Types	Short Circuit Rating
	30	120		1, 510	10,000 A
General Duty	60		Neutral installed e.g., D223N		10,000 A when used in conjunction with Class H or K fuses. 100,000 A when used in conjunction with Class R, J, or T fuses.
General Duty	100	240			
	200				
	30		2- or 3-pole neutral installed e.g., H223N	1, 3R, 4, 4X, 5, 12, 12K	10,000 A when used in conjunction with Class H or K fuses. 200,000 A when used in conjunction with Class R, J, or T fuses.
	60	240 or 480			
Heavy Duty 100 2001 400	100				
	2001				
	400				
	600				

<sup>200</sup> A switch is limited to 100,000 A short circuit current rating when used with Class R, J, or T fuses.

# **Molded Case Circuit Breakers**

Table 5 lists molded case circuit breakers that are UL Listed for 240 Vac grounded B phase systems.

Table 5: 240 Vac UL Listed Grounded B Phase Interrupting Ratings

Catalog Number Prefix	No.of Poles	Ampere Rating	UL Listed 240 Vac Grounded B Phase RMS Sym. Amperes	Footnotes
QO-H, QOB-H		15–100	5,000	
QB, QD, QG, QJ		100–225	10,000	1
EDB, EGB, EJB		15–125	18,000 / 35,000 / 65,000	1
HD, HG, HJ, HL		15–150	42,000 / 42,000 / 65,000 / 100,000	1, 2
JD, JG, JJ, JL	2	150-250	42,000 / 42,000 / 63,000 / 100,000	1, 2, 3
FH, FHL		15–100	42,000	1, 4
LH, LHL		125-400	30,000	3, 4
MG, MJ		300-800	65.000	3, 5
PG, PJ, PK, PL		600–1200	65,000	2, 3, 5
RG, RK, RJ, RL		1200-2500	35,000 / 65,000 / 100,000 / 125,000	2, 3, 5

<sup>&</sup>lt;sup>1</sup> Standard labeling includes grounded B phase.

<sup>&</sup>lt;sup>2</sup> 3.0, 5.0, 3.0A, 5.0A, 6.0A, 5.0P, 6.0P, 5.0H, and 6.0H Micrologic trip system.

<sup>3</sup> Manufactured using 3-pole module.

<sup>&</sup>lt;sup>4</sup> Add suffix 5861 to the catalog number for grounded B phase labeling.

<sup>&</sup>lt;sup>5</sup> ET1.01 electronic trip system.

Table 6: 480 Vac UL Listed Grounded B Phase Interrupting Ratings

Catalog Number Prefix	No. of Poles	Ampere Rating	UL Listed 480 Vac Grounded B Phase RMS Sym. Amperes	Footnotes
HD, HG, HJ, HL		15–150	18,000 / 35,000 / 65,000 / 100,000	1, 2
JD, JG, JJ, JL	150-250		18,000 / 35,000 / 65,000 / 100,000	1, 2
FH, FHL		15–100	10,000	2
LH, LHL		125-400	14,000	2
LD, LG, LJ, LL		250-600	18,000 / 35,000 / 65,000 / 100,000	1, 2
MG, MJ	3	300–800	35,000	2, 3
PG, PK		250-1200	35,000 / 50,000	1, 2, 3
PJ, PL		250-1200	65,000 / 100,000	1, 2, 3
RG, RJ, RK, RL		600-2500	35,000 / 65,000 / 65,000 / 100,000	1, 2, 3
NT		800-1200	100,000	1, 2
NW		800-6000	150,000	1, 2

<sup>&</sup>lt;sup>1</sup> 3.0, 5.0, 3.0A, 5.0A, 6.0A, 5.0P, 6.0P, 5.0H, and 6.0H Micrologic trip system.

# Unassembled and Assembled Equipment

#### **Panelboards**

QMB Panelboards

I-Line™ Circuit Breaker Panelboards, 240 Vac

I-Line Circuit Breaker Panelboards, 480 Vac

NQOD and NF Circuit Breaker Panelboards

QMB panelboards are UL Listed for use on 240 or 480 Vac grounded B phase systems with appropriately rated switches installed.

I-Line panelboards are UL Listed to indicate a 3Ø3W, 240 Vac grounded B phase rating with appropriately rated circuit breakers installed (see Table 5 on page 6 for 240 Vac circuit breakers).

I-Line panelboards are UL Listed for use on 480 Vac grounded B phase systems with the appropriately rated circuit breakers installed when using the B phase as grounded.

NQOD and NF panelboards are UL Listed and can be used on 3Ø3W, 240 Vac grounded B phase systems with rated main circuit breakers installed (see Table 7 below).

Table 7: NQ and NF Circuit Breaker Panelboards

Main Circuit Procker Type	240 Vac Grounded B-Phase Rated			
Main Circuit Breaker Type	NQ	NF		
QB, QD, QG, QJ	Yes	No		
EDB, EGB, EJB	No			
HD, HG, HJ, HL		Yes		
JD, JG, JJ, JL				
FH	Yes	No		
LH		Yes		
Main Lugs Only		162		

**NOTE:** Branches for NF include EDB, EGB, and EJB. Branches for NQ include QO-H and QOB-H.

<sup>&</sup>lt;sup>2</sup> The grounded phases should be connected to the center pole only.

<sup>3</sup> ET1.01 electronic trip system.

## **Switchboards**

QED custom switchboards are UL Listed for use on grounded B phase systems when properly rated devices are installed (see the "Devices" section beginning on page 5 for details). QED switchboards can be rated up to 480 Vac as shown in Table 8.

Table 8: Switchboard Voltages

Type of Switchboard	Grounded B Phase System Rating		
Circuit breaker switchboards	240 Vac, 480 Vac		
Fusible switchboards	240 Vac, 480 Vac		

- IEEE Standard 142, 2007: "IEEE Recommended Practice for Grounding of Industrial and Commercial Power Systems"
- IEEE Standard 241, 1990: "IEEE Recommended Practice for Electric Power Systems in Commercial Buildings"
- National Electrical Code, 2011
- NEMA Standards: Publication No. PB 1-2011
- NEMA Standards: Publication No. PB 2-2011
- Underwriters Laboratories Standard 67, 2010
- Underwriters Laboratories Standard 891, 2005
- Underwriters Laboratories Standard 489, 2011

# References

Schneider Electric USA, Inc. 1010 Airpark Center Drive Nashville, TN 37217 USA 1-888-778-2733 www.schneider-electric.us Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.

I-Line™, Square D™, and Schneider Electric™ are trademarks or registered trademarks of Schneider Electric. Other trademarks used herein are the property of their respective owners.